



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

RBE703A94-1130-01-31

Job Sheet 187713



Part No: RBE703A94-1130-01-31

Job Qty: 10 ea

Part Name: Tab Adjuster Gauge Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 10 Ea  | 1/10/19    | 1/10/19  | 0.00      | 0.00    | Start Up Machining-2  |           | PJ 19-01-20 |
| 110   | Bandsaw            | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 1.00    | Bandsaw1              |           | PJ 19-01-20 |
| 120   | Mori Seiki         | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 10.00   | NV5000-1              |           | PJ 19-01-20 |
| 130   | QC                 | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | QC2 Machining-4       |           | PJ 19-01-20 |
| 140   | QC                 | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | QC8 Machining-4       |           | mm 19/01/29 |
| 160   | Outsource          | 10 pcs | 1/10/19    | 1/10/19  |           |         | ATG001-VC             | 10        | CT 19-01-20 |
| 170   | Packaging          | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | Packaging2            |           | JAN 31 2019 |
| 180   | QC                 | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | QC5                   |           | 38          |
| 190   | Small Fab          | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 5.00    | Small Fab-3           |           | ML 19-01-20 |
| 200   | QC                 | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | QC5                   |           | SC 19-02-20 |
| 210   | Packaging          | 10 pcs | 1/10/19    | 1/10/19  | 0.00      | 0.00    | Packaging3-1          |           | 20          |
| 220   | QC21-SA            | 10 Ea  | 1/10/19    | 1/10/19  | 0.00      | 0.00    | QC21                  |           | 19-01-20    |

Part Op 110 - Cut blanks to 3.4"

Descriptions: 120 - 1-Machine as per folio FB584 FOLIO REV: AA DWG REV: X 2-Debur

160 - -Issue P/O to ATG: PO005110 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water

Seal - Certificate of Conformity is required

190 - -Paint grooves, numbers and symbols black as per DWG.

FEB 21 2019

### Job BOM

| Part / Item                    | Component Name          | Quantity           | Operation             | Container   |
|--------------------------------|-------------------------|--------------------|-----------------------|-------------|
| M6061T6B0.500X02.500           | 6061-T6 Bar .500 X 2.50 | 2.8000 ft (.28 ea) | 90-Start up Operation | 033463      |
| <del>76061T6B0.500X2.000</del> |                         |                    |                       | 2.800' used |

### Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6B0.500X02.500 | 3        | 4         | 0         |

### Part Specifications

Specifications could not be found.

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



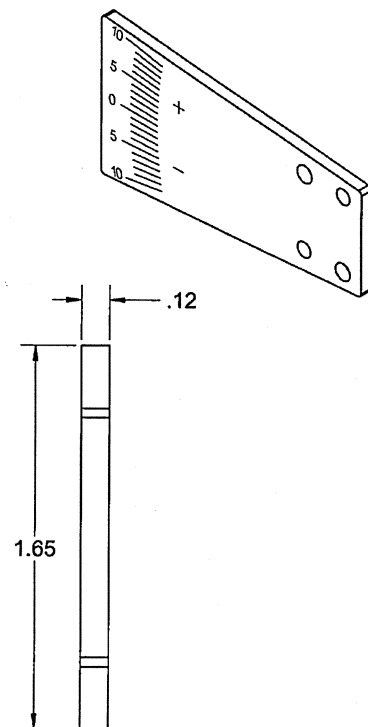
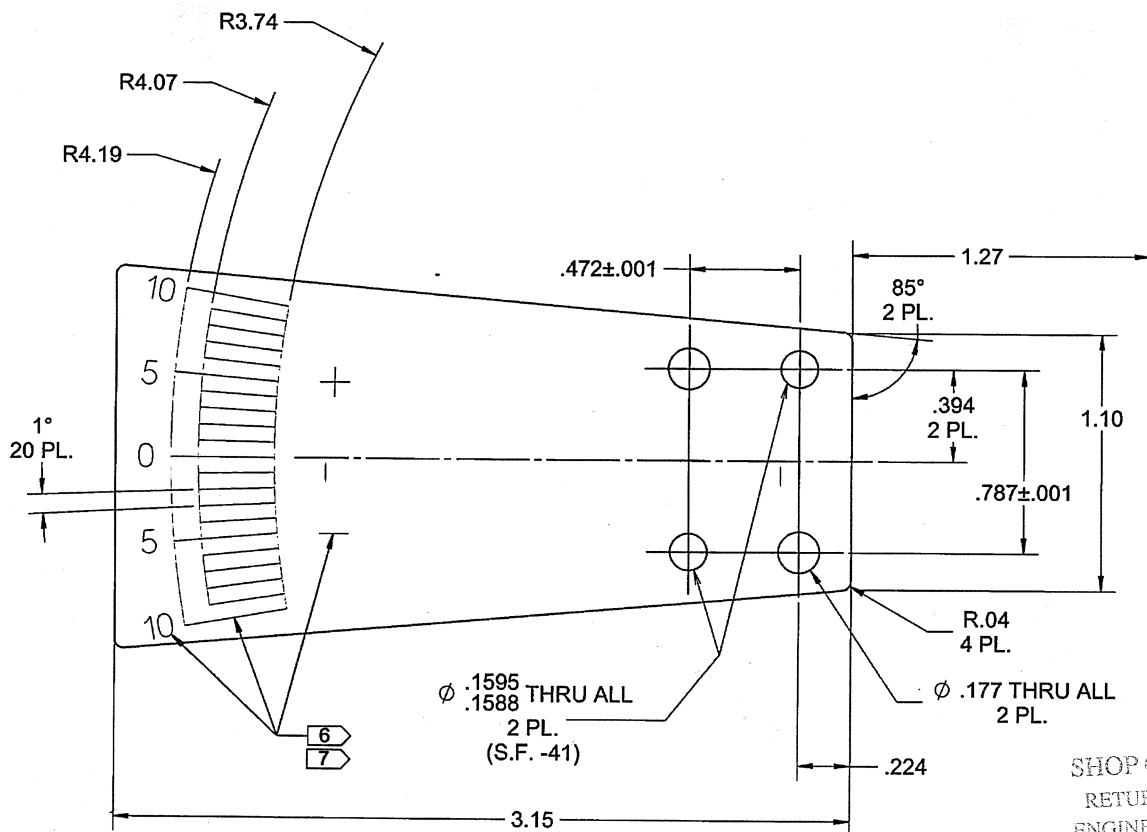
## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |              |                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------|------------------------|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                   |  |              |                        |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | MRB (QSI042) |                        |
| Description Work Order -- Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |              | Completed By           |
| <div style="position: relative; height: 200px;"> <div style="position: absolute; top: 0; right: 0; font-size: 8px;">           1270 Aberdeen Street<br/>           Hawkebury, ON K6A 1K7<br/>           CANADA<br/>           TEL: 1 613 632-5200<br/>           Email: sales@dartaero.com<br/>           www.dartaerospace.com         </div> <div style="position: absolute; bottom: 0; left: 0; transform: rotate(-90deg); font-size: 8px;">           Date: 01/20/19         </div> <div style="position: absolute; top: 50%; left: 50%; transform: translate(-50%, -50%); text-align: center;"> <p><b>Container No: S146069</b></p> <p><b>Part: RBE703A94 - 1130 - 01 - 31</b></p> <p><b>Job No: 187713</b></p> <p><b>Serial No/Batch: S146069</b></p> <p>Revision: K</p> <p>Inspector:</p> <p>Exp Date:</p> <p>Instructions:</p> </div> </div> |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |              | Lead hand / Supervisor |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |              | QC / QA Coordinator    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |              |                        |
| <b>Root Cause</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="border-left: 1px solid black; padding-left: 5px;"> <p style="font-size: 24px; margin: 0;">DART</p> <p style="font-size: 10px; margin: 0;">AEROSPACE</p> </div> </div>                                                                                                   |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |              |                        |
| Other/Details: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |              |                        |





SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 187713

#### NOTES:

- 1) MATERIAL: 6061-T6
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE PER CAD FILE "RBE703A94-1130-01-31" LATEST REV, 0.020" DEPTH, MIN RADIUS .015" AND 60° GROOVE END
- 7) PAINT GROOVES, NUMBERS AND SYMBOLS WITH BLACK PAINT AFTER ANODIZING

#### RBE703A94-1130-01-31 TAB ADJUSTER GAUGE PLATE

|                                                                                                                                                                                                                                                                                |  |                                                                                                    |                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------|---------------------------|
| <b>DART AEROSPACE</b><br>Hawkesbury, Ontario, Canada                                                                                                                                                                                                                           |  | <b>TITLE</b><br>TAB ADJUSTER GAUGE PLATE                                                           |                           |
|                                                                                                                                                                                                                                                                                |  | <b>REV</b><br>K                                                                                    | <b>DATE</b><br>11/24/2017 |
| <b>DESIGN BY:</b> VM 8/28/2017                                                                                                                                                                                                                                                 |  | <b>SCALE:</b> NTS                                                                                  |                           |
| <b>DRAWN BY:</b> VM 11/24/2017                                                                                                                                                                                                                                                 |  | <b>WEIGHT:</b> 0.050 LBS                                                                           |                           |
| <b>CHECKED BY:</b> VM 11/30/2017                                                                                                                                                                                                                                               |  | <b>SHEET 13 OF 17</b>                                                                              |                           |
| <b>APPROVED BY:</b> VM 11/30/2017                                                                                                                                                                                                                                              |  | <b>RIGHTS:</b> 100% ± .005 FRACTIONS ± 1/16<br>.005 ± .01 ANGLES ± 5°<br>.005 ± .01 SURFACES ± 12° |                           |
| <b>DATE:</b> 11/24/2017                                                                                                                                                                                                                                                        |  | <b>UNLESS OTHERWISE SPECIFIED</b>                                                                  |                           |
| <b>SCALE:</b> NTS                                                                                                                                                                                                                                                              |  | <b>INTERPRET DIM AND TOL PER</b>                                                                   |                           |
| <b>WEIGHT:</b> 0.050 LBS                                                                                                                                                                                                                                                       |  | <b>ASME Y14.5M-2009</b>                                                                            |                           |
| <b>SHEET 13 OF 17</b>                                                                                                                                                                                                                                                          |  | <b>3. DIMENSIONAL LIMITS APPLY AFTER PLATING</b>                                                   |                           |
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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO042410



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042410

**PO Date:** 1/28/19

**Due Date:** 2/5/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:** \*\* Is Friday ok to have these back for? \*\*

## Items

| Line Item | Job    | Part                 | Description                                                                                                                                                                           | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| ①         | 188493 | RBEL135M-2901-101-13 | Motor Clamp<br>-Issue P/O;<br>-ANODIZE COLOR CLEAR,<br>PER IAW MIL-A-8625F<br>TYPE 2 CLASS 1, Water<br>sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required | Firmed | -       | 2/1/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$6.58/pcs       | \$39.48        |
| 2         | 186583 | D4823-1              | Upper Cutter Deflector<br>: Various STC's<br>Issue P/O to ATG :<br><br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>D4823                                                     | Firmed | -       | 2/1/19   | 10 pcs         | 0 pcs             | 10 pcs  | \$7.93/pcs       | \$79.30        |
| 3         | 186255 | 646.3312             | Center Plate<br>Issue P/O to ATG :<br><br>Hard Anodize Color Black,<br>Prime as per Dwg 646.3300<br>Rev. N/C                                                                          | Firmed | -       | 2/1/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$8.83/pcs       | \$176.60       |
| 4         | 186581 | D4821-1              | Windshield Deflector<br>: Various STC's<br>Issue P/O:<br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>D4821 Rev. B                                                            | Firmed | -       | 2/5/19   | 6 pcs          | 0 pcs             | 6 pcs   | \$40.33/pcs      | \$241.98       |

6X JAN 31 2019 JL



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042410



| Items        |        |                      |                                                                                                                                                                  |        |         |          |                |                   |         |                  |                |  |
|--------------|--------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|--|
| Line Item    | Job    | Part                 | Description                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |  |
| 5            | 185324 | SWA6A-700A           | Wire Clamp<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant<br>-Certificate of Conformity is required        | Firmed | -       | 2/1/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$5.93/pcs       | \$118.60       |  |
| ⑥            | 187713 | RBE703A94-1130-01-31 | Tab Adjuster Gauge Plate<br>-Issue P/O to ATG:<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal<br>- Certificate of Conformity is required | Firmed | -       | 2/1/19   | 10 pcs         | 0 pcs             | 10 pcs  | \$6.58/pcs       | \$65.80        |  |
| Grand Total: |        |                      |                                                                                                                                                                  |        |         |          |                |                   |         |                  | \$721.76       |  |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 1/31/19 7:42 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 917154

Date: 30-Jan-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                   | Ship Via     |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                   | ATG Delivery |  |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Description                                                                                                                                                                                       |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                   |              |  |
| ✓ 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: RBEL135M-2901-101-13 ✓<br>Motor Clamp<br>Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 24557<br>PO: PO042410 ✓<br>Line: 1             | Rev: A       |  |
| ✓ 10<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Part: RBE703A94-1130-01-31 ✓<br>Tab Adjuster Gauge Plate<br>Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant<br>Job: 24562<br>PO: PO042410 ✓<br>Line: 6 | Rev: 6       |  |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br>Date: <u>30/1/19</u><br>Certified Signature: <u>[Signature]</u><br>Receiver Signature: _____<br><br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br><br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. |                                                                                                                                                                                                   |              |  |

Made in Canada.